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Message:**Proposed revision of claim 109 attached.**
Duane Switzer

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109. (amended) A method for producing a tray, characterized in that a foldable cutout of a tray part is initially erected in an erection mold (316) into a preformed tray part having a bottom and a peripheral sidewall extending upwardly from the bottom of the preformed tray part, and then, while the preformed tray part is held in an assembly mold (316, KS Fig. 18), an annular collar (52,452) that does not span any portion of the open mouth of the tray part is subsequently accurately positioned on the preformed tray part (40,440) with the aid of a collar mold (318, KS Fig. 18) and bonded with the tray part by moving at least one of the assembly and collar molds toward the other so as to provide the preformed tray part with a peripheral flange extending outwardly from the peripheral sidewall ~~so that a unitary tray is formed~~, the collar mold having a male portion that is configured to generally correspond with the internal size and shape of the tray part and to extend into the tray part for maintaining the dimensional stability thereof when the collar is bonded thereto.